

## PUMPS FOR FILTRATION SYSTEMS

### ABSTRACT OF THE DISCLOSURE

Improvements in product water throughput from a reverse osmosis (RO) membrane filter  
5 achieved by thinner feed spacers in the RO element, enhanced recovery (ratio of permeate to  
feed), pressure recovery of the retentate fluid pressure opposing the feed water pressure, and  
fluid pulsing of the RO element feed stream. The system of the invention preferably comprises a  
dual head reciprocating pump, an RO element, and a differential pressure activated ("DPA")  
valve. The DPA valve, in combination with connecting the two pump heads to reduce required  
10 pump pressures, generates energy recovery. The frequency and amplitude of the reciprocating  
pump create a pulse wave in the RO element that improves permeate quality and throughput. A  
control system preferably monitors system parameters to optimize the reciprocating pump speed  
and amplitude in order to obtain maximum throughput and permeate quality from any given RO  
element configuration. Also a highly compact, portable RO system comprising a piston and a  
15 DPA valve. The piston separates the feed chamber from the retentate chamber. The pressure  
difference between the two chambers determines the pressure recovery of the system. The DPA  
valve opens and closes hydraulically to automatically control the retentate discharge as the  
system is pumped.